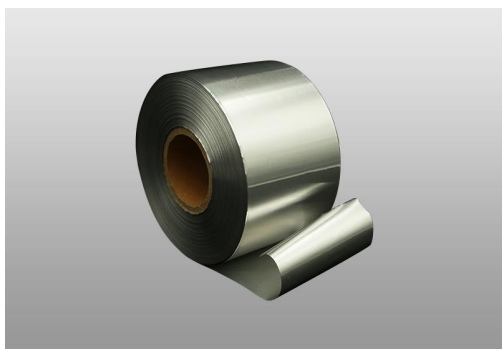


# ***Zhejiang Chengxin Packaging Co.,Ltd.***

## ***OUR PRODUCTS***

### ***Easy Peel Lidding Films***



***Yisile-E Easy-tear Film For The HDPE Bottle***

***Sealing Packing Of The Leisure Foods***

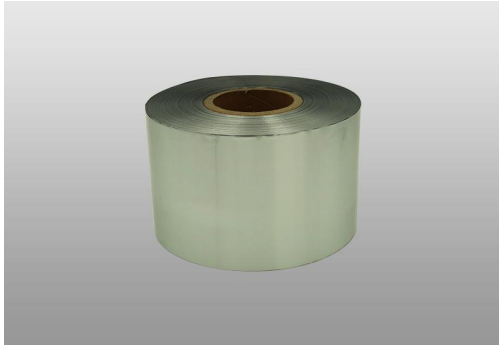
***This product uses polyolefin as the main raw material after three-tier CO-extrusion blown***

***film. This easy-open heat sealing film is based on PE substrate. And can be combined with general***

***thin films (PET, OPP, PA, etc.) for different needs.***

## ***Technical Indexes***

Breaking load , N	MD	≥45
	TD	≥45
Elongation at break %	MD	≥20
	TD	≥20
Heat-Seal Strength N/ 15mm ( Heat sealing of PE sheet , 205℃ , 2.0s , 0.35MPa )		16≤F≤22



## *Yisile-P Easy-tear Film Used For Snack*

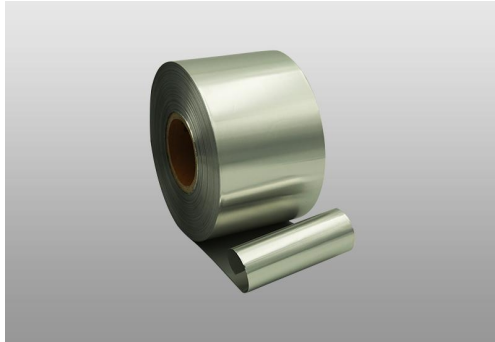
### *Food Packaging*

***This product uses polyolefin as the main raw material after three-tier CO-extrusion blown film.***

***This easy-open heat sealing film is based on PP substrate. And can be combined with general thin films (PET, OPP, PA, etc.) for different needs.***

### ***Technical Indexes***

Pull off force,N	MD	≥50
	TD	≥50
elongation at break,%	MD	≥30
	TD	≥30
Peel strength,N/15mm	PET/PET ( MPET ) ≥1.0	
	PET ( MPET ) /PE≥2.0	
Peeling force ( Heat sealing of PP sheet , professional flat seal instrument 200°C , 1.1s , 0.38MPa, Heat seal width 3mm )		10N≤F1≤15N
Tearing force ( Heat sealing of PP sheet , professional flat seal instrument 200°C , 1.1s , 0.38MPa , Heat seal width 3mm )		1N≤F2≤2N



### *Yisile-S Easy-tear Film For Sealing*

### *Packaging The Cup Of Leisure Foods*

*This product uses polyolefin as the main raw material after three-tier CO-extrusion blown film.*

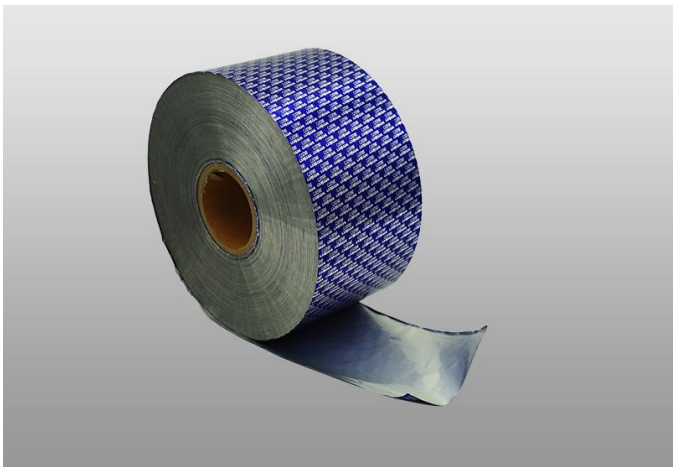
*And can be combined with general thin films (PET, OPP, PA, VMPET, etc.) for different needs.*

### ***Technical Indexes***

Pull off Force,N	MD	≥42
	TD	≥42
elongation at break,%	MD	≥25
	TD	≥25
Peeling force ( Heat sealing of PP sheet , professional flat seal instrument 200°C , 1.1s , 0.38MPa, Heat seal width 3mm )		15N≤F1≤20N
Tearing force ( Heat sealing of PP sheet , professional flat seal instrument 200°C , 1.1s , 0.38MPa , Heat seal width 3mm )		1.5N≤F2≤2.5N

Sealing Cover Films

SEALUP-E3 Sealing Cover Film



*This product uses three layers of composite structure, the outer layer is PET film, the middle layer is metal aluminum film, and the bottom layer is a special heat seal PE, which is made by printing, compounding, curing and cutting. The product has excellent sealing performance for the cup or bottle, which made from the HDPE base material.*

**Technical Indexes**

Project	Data
Pulling Force , N/15mm	≥50
Elongation at Break , %	≥20
Peel Strength , N/15mm	≥9
Thermal Sealing Strength , N/15mm	≥50
Water Vapor Transmission Rate , g/ ( m <sup>2</sup> ·24h )	0
Oxygen Gas Transmission Rate , cm <sup>3</sup> / ( m <sup>2</sup> ·24h·0.1MPa )	0



## High Sealing Strength SEALUP-E2

### Sealing Cover Film

*This product uses two layers of composite structure, the outer layer is a metal aluminum film, the bottom is a special hot seal PE, through printing, composite, curing and cutting. The product has excellent sealing performance for the cup or bottle, which is made from the HDPE base material.*

### ***Technical Indexes***

Project	Data
Pulling Force , N/15mm	≥50
Elongation at Break , %	≥20
Peel Strength , N/15mm	≥9
Thermal Sealing Strength , N/15mm	≥50
Water Vapor Transmission Rate , g/ ( m <sup>2</sup> ·24h )	0
Oxygen Gas Transmission Rate , cm <sup>3</sup> / ( m <sup>2</sup> ·24h·0.1MPa )	0

**Printed Packaging Films**

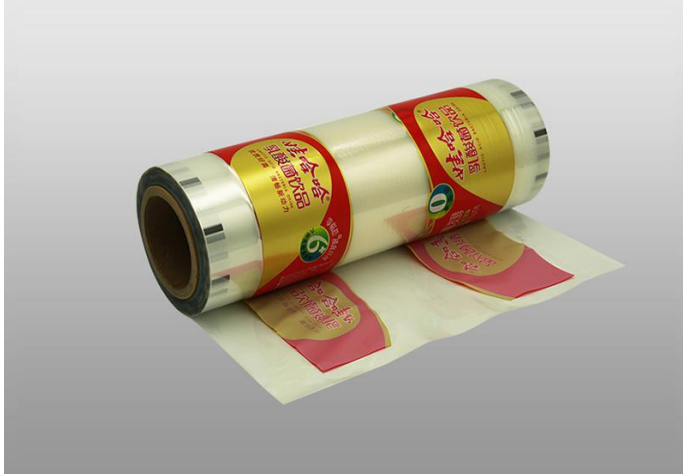


**Five layer coextruded polyolefin**  
**color printing shrinkable film**

***This product is a color printing heat shrinkable film with high transparency and high shrinkage rate, which is made of polyolefin as the main raw material through five coextrusion blowing films.***

***Technical Indexes***

Tensile Strength , MPa	portrait	≥90
	transverse	≥90
Elongation at Break , %	portrait	≥80
	transverse	≥90
Heat Shrinkage Rate%( oil bath120℃ , 10s )	portrait	≥45
	transverse	≥55
Tear Strength , KN/M		≥1.2
Coefficient of Kinetic Friction , 1		0.1~0.4
Heat-seal Strength , MPa ( ≥10℃/0.2MPa/0.5S )		≥40
Haze , %		≤5
Gloss45° , %		≥75



**Five layer coextruded**

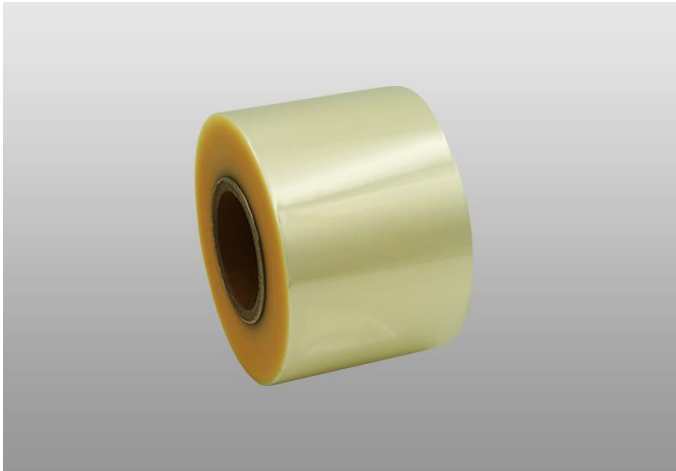
**polyolefin shrinkage film**

***This product is a heat shrinkable film with high transparency and high shrinkage, which is made of polyolefin as the main raw material through five layers coextrusion blow film.***

### ***Technical Indexes***

Tensile Strength , MPa	portrait	≥95
	transverse	≥90
Elongation at Break , %	portrait	≥95
	transverse	≥95
Heat Shrinkage Rate% ( oil bath120℃ , 10s )	portrait	≥45
	transverse	≥55
Tear Strength , KN/M		≥1.5
Coefficient of Kinetic Friction , 1		0.1~0.4
Heat-seal Strength , MPa ( 210℃/0.2MPa/0.5S )		≥45
Haze , %		≤5
Gloss 45° , %		≥80

## RETOFLEX



### High Temperature Cooking

### Film Series

*This product is a composite high temperature cooking film and bag, which is made of high temperature film material.*

### *Technical Indexes*

*It is suitable for cooking and sterilizing at 100 to 135 degrees.*

*The peel strength is more than 2.5N/15mm, and the heat sealing strength is more than 50N/15mm.*

*Other functional indicators can be agreed by the supplier and the buyer.*

*Typical structures are NY/NY/RCPP, PET/AL/NY/RCPP, NY/RCPP and NY/AL/RCPP.*